

Work Order ID 74545

Page 1

Tuesday, October 04, 2011 9:50:18 AM

Item ID: K642-512

Accept



Setup Start



Revision ID:

Stop



Item Name: saddle kit 642-512

Start Date: 9/30/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: MLJDate: 11/10/04

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev N

100



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels per PPP K642-512 CHG004

0.00

0.00

SL 12/3/27SL MLJ 12-3-26
(3)

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

12/3/23 SL (30)
SL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74545

Tuesday, October 04, 2011 9:50:18 AM



Page 2

Item ID: K642-512

Accept



Setup Start



Revision ID:

Stop



Item Name: saddle kit 642-512

Start Date: 9/30/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 10/14/2011 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC4- 100% Inspect kits for completeness

0.00

8/23/27



QC

Memo

0.00

Quality Control

f3

130

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP K642-512 Location: PK

Rev A

12/3/28 sf (34)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

12/3/29 JF
MF
12-03-29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

Tuesday, October 04, 2011 9:50:22 AM

Page 1

Work Order ID: 74545

Parent Item: K642-512

Parent Item Name: saddle kit 642-512



Start Date: 9/30/2011

Required Date: 10/14/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 05.06.07 new issue EC
IPP Rev.B 05.02.08, Per ECN1080P

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C35A

Purchased

No

110

Each

73.0000

3

9



BOLT

Location

Loc Qty

Loc Code

FG

4

18914

4

ST353

69

118628

19

119125

50

AN3C36A

Purchased

No

110

Each

92.0000

9

27



BOLT

Location

Loc Qty

Loc Code

FG

14

101261

4

116590

10

ST353

78

118757

36

119083

12

119125

30

AN3C41A

Purchased

No

110

Each

84.0000

8

24



BOLT

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

80

119035

80



M119530

M121067

12/3/06

M120641

SP

9

SP

19

SP

155

9x

9

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 2

Work Order ID: 74545

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/30/2011

Required Date: 10/14/2011

Start Qty: 3.00

Required Qty: 3.00

AN4C6A

Purchased

No

110

Each

242.0000

Bolt

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

238

116704

15

118451

123

118983

100

Purchased

No

110

Each

152.0000

AN5C11A

Bolt

Location

Loc Qty

Loc Code

FG

4

104817

4

ST337

148

118706

48

118983

50

119127

50

Purchased

No

110

Each

52.0000

AN5C12A

BOLT

Location

Loc Qty

Loc Code

FG

2

18918

2

ST338

50

118451

10

118983

40

12 -36
M121009

8 24 12v
M119328

12 4 12
12/3/26 sl
M119328

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Tuesday, October 04, 2011 9:50:23 AM

Work Order ID: 74545

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/30/2011

Required Date: 10/14/2011

Start Qty: 3.00

Required Qty: 3.00

AN5C13A

Purchased

No

110

Each

103.0000



BOLT

Location

Loc Qty

Loc Code

ST338

103

117872

28

118983

75

Purchased

No

110

Each

65.0000

AN5C15A



Bolt

Location

Loc Qty

Loc Code

ST338

15

118191

15

ST339

50

118267

50

Purchased

No

110

Each

111.0000

AN5C32A



Location

Loc Qty

Loc Code

FG

4

18918

4

ST339

50

119035

50

ST340

57

116380

7

117407

25

117969

25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 74545

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/30/2011

Required Date: 10/14/2011

Start Qty: 3.00

Required Qty: 3.00

AN5C34A
S₇₃

Purchased No

110 Each

51.0000



2 6

[Handwritten signature]



Location

Loc Qty

Loc Code

FG

2

18918

2

ST339

20

119083

20

ST340

29

117950

18

118985

11

AN5C35A
S₇₃

Purchased No

110 Each

47.0000



1 3

[Handwritten signature]



Location

Loc Qty

Loc Code

ST340

22

108407

22

ST341

25

118451

25

AN960C10L

NAS1149C0332
R

Purchased No

110 Each

0.0000



24 72

M120648



washer

AN960C416L

Purchased No

110 Each

0.0000



24 72

M117291



WASHER

AN960C516L

NAS1149C0532
R

Purchased No

110 Each

0.0000



8 24

M119736 10/3/26



WASHER

Tuesday, October 04, 2011 9:50:23 AM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Tuesday, October 04, 2011 9:50:23 AM

Work Order ID: 74545

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/30/2011

Required Date: 10/14/2011

Start Qty: 3.00

Required Qty: 3.00

D206-648-013

CH117002

Manufactured No

110 Each

0.0000

GHW Modification

D2652

Manufactured No

110 Each

755.0000

Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST019

711

73755

100

73833

611

Manufactured No

110 Each

1,291.000

D2712

Set Screw

Location

Loc Qty

Loc Code

FG

50

29962

50

ST021

1241

71160

1

72231

240

73837

1000

Manufactured No

110 Each

0.0000

D2932-2

Saddle RH Out, 206

D2933-2

Manufactured No

110 Each

5.0000

Saddle RH In, 206

Location

Loc Qty

Loc Code

ST421

5

72883

5

1 3 1x 2x
B 78874 78875
16 48 1x 15x 25x
B 76134 B 75835 B 77134
B 76136 7x SP

10 30
B 76065 SP

3
B 74600 SP
3
B 74604 SP SP

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Shop Packet Print

Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Tuesday, October 04, 2011 9:50:23 AM

Work Order ID: 74545

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/30/2011

Required Date: 10/14/2011

Start Qty: 3.00

Required Qty: 3.00

D2934 Manufactured No 110 Each 6.0000

Saddle Spacer

B74883 SP

Location Loc Qty Loc Code

FG 6
31929 6

D2935 Manufactured No 110 Each 0.0000

Saddle Spacer

B74882 SP

D2938-2 Manufactured No 110 Each 0.0000

Saddle RH Out, 206

B74606 75102 SP

D2939-2 Manufactured No 110 Each 3.0000

Saddle RH In, 206

B74608 SP

Location Loc Qty Loc Code

ST428A 3
72885 3

D3396-3 Manufactured No 110 Each 81.0000

Spacer

12/3/24 (37) SP

Location Loc Qty Loc Code

FG 10
26772 10
ST052 71
73349 71

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

Tuesday, October 04, 2011 9:50:23 AM

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Work Order ID: 74545

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/30/2011

Required Date: 10/14/2011

Start Qty: 3.00

Required Qty: 3.00

D3407-043

Manufactured No

110

Each

13.0000

Tow Ring

Location

Loc Qty

Loc Code

ST463

11

73341

11

ST464

2

68339

2

Manufactured No

110

Each

118.0000

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

111

66848

3

71165

8

73493

100

Manufactured No

110

Each

28.0000

D3457-1

Washer

Location

Loc Qty

Loc Code

FG

10

32409

10

ST054

18

67779

1

71849

17

B74519

B77486 B80232

B70801 12/3/2011

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

Tuesday, October 04, 2011 9:50:23 AM

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Work Order ID: 74545

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/30/2011

Required Date: 10/14/2011

Start Qty: 3.00

Required Qty: 3.00

D3672-1

Manufactured No

110 Each

886.0000

Phenolic Washer

Location

Loc Qty

Loc Code

ST074

884

64177

58

66821

466

72229

360

ST077

2

52505

2

110 Each

867.0000

D3672-3

Manufactured No

Phenolic Washer

Location

Loc Qty

Loc Code

ST074

867

64176

180

72230

187

73487

500

110 Each

578.0000

D3672-7

Manufactured No

Phenolic Washer

Location

Loc Qty

Loc Code

ST074

578

53237

244

64175

50

73488

284

24 72
B72229 4x

72 68x

24 72
B80370 B81870

8

24 72
B76279 12/3/26 3x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Picklist Print

Tuesday, October 04, 2011 9:50:23 AM

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Work Order ID: 74545

Parent Item: K642-512

Parent Item Name: saddle kit 642-512

Start Date: 9/30/2011

Required Date: 10/14/2011

Start Qty: 3.00

Required Qty: 3.00

MS21043-3

Purchased

No

110

Each

979.0000



Nut

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

907

118077

1

118614

492

118686

414

Purchased

No

110

Each

845.0000

MS21043-4



Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

805

117793

305

118686

500

Purchased

No

110

Each

424.0000

MS21043-5



Nut

Location

Loc Qty

Loc Code

FG

20

101418

20

ST301

304

112314

204

116548

100

ST314

100

118159

100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE)

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
	X	1								D206-642-511	SKIDTUBE INSTALLATION, LH
		X								D206-642-512	SKIDTUBE INSTALLATION, RH
			X							D206-642-515	SKIDTUBE INSTALLATION, LH
				X						D206-642-516	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-541	SKIDTUBE
						X				D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-551	SKIDTUBE
	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D3274-041	SKIDTUBE ASSEMBLY
1								1		D4362-041	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		AN3C4A	* BOLT ⁽¹⁾
5A					2			2		NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	* WASHER (REPLACES NAS1515H5)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8	8	8						NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1				D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B					1	1				D3536-15	* GASKET ⁽¹⁾
23A					1	1				D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B					1	1				D3536-23	* GASKET ⁽¹⁾
24A					1	1				D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B					1	1				D3536-39	* GASKET ⁽¹⁾
25A					1	1				D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B					1	1				D3536-35	* GASKET ⁽¹⁾
26A			8	8	78	78	8			AN3C4A	* BOLT ⁽¹⁾
26B			8	8	78	78	8			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER

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Revision: 0

Date: 11.06.15

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-642

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ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
40									2	D3414-041	LUG ASSEMBLY (GHW)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)
50	9	9	3	3						AN3C36A	BOLT
51	3	3	3	3						AN3C35A	BOLT
52	24	24	12	12						NAS1149C0332R	WASHER (OR AN960C10L)
53	24	24	12	12						D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12	6	6						MS21043-3	NUT
55	2	2	2	2						D3396-3	SPACER
56A	1	1	1	1						AN5C35A	BOLT
56B	1	1	1	1						AN5C15A	BOLT
60	2	2	2	2						AN5C32A	BOLT
61	2	2	2	2						AN5C34A	BOLT
62	4	4	4	4						MS21043-5	NUT
80								1	1	D4368-041	FWD WEARPLATE ASSY
81								1	1	D4368-043	AFT WEARPLATE ASSY
82A								1	1	D4383-1	WEARPAD
82B								1	1	D4383-3	WEARPAD
83								20	20	D3873-3	BUSHING
84									24	D3411-3	WASHER
85								2		D3275-1	SPACER
86A								6	6	AN3C40A	BOLT
86B								2	2	AN3C37A	BOLT
86C								2	2	AN3C36A	BOLT
87								10	10	MS21043-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 OR D4362-041 ASSEMBLY ABOVE
 (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: 0

Date: 11.06.15

32.17 206L/L-1/L-3/L-4/407 High Gear Float Skidtubes (Tri-Bag Compatible)

ITEM	QTY -511	QTY -512	QTY -515	QTY -516	QTY -541	QTY -547	QTY -549	QTY -551	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-511	SKIDTUBE INSTALLATION, LH
		X								D206-642-512	SKIDTUBE INSTALLATION, RH
			X							D206-642-515	SKIDTUBE INSTALLATION, LH
				X						D206-642-516	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-541	SKIDTUBE
						X				D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
							X			D206-642-549	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-551	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D3274-041	SKIDTUBE ASSEMBLY
1								1		D4362-041	SKIDTUBE ASSEMBLY
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		AN3C4A	* BOLT ⁽¹⁾
5A					2			2		NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
5B					2			2		D3672-1	* WASHER (REPLACES NAS1515H3L) ⁽¹⁾
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3C41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21043-3	NUT
12B	16	16	16	16						D3672-7	WASHER (REPLACES NAS1515H5L)
13	4	4	4	4						AN5C11A (or AN5C12A)	* BOLT ⁽²⁾
14	4	4	4	4						AN5C11A (or AN5C13A)	* BOLT ⁽²⁾
15A	8	8	8	8						NAS1149C0532R	WASHER (OR AN960C516L)
15B	8	8	8	8						D3672-7	WASHER (REPLACES NAS1515H5L)
16	12	12	12	12						AN4C6A	BOLT
17A	24	24	24	24						D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24	24	24						NAS1149C0432R	WASHER (OR AN960C416L)
18	12	12	12	12						MS21043-4	NUT
20A					9	9				D3537-1	* WEARPAD ⁽¹⁾ (REPLACES D2648-3)
21A					1	1				D3537-3	* WEARPAD ⁽¹⁾ (REPLACES D3429-1)
22A					1	1				D3535-15	* WEARSHOE ⁽¹⁾ (REPLACES D2656-15)
22B					1	1				D3536-15	* GASKET ⁽¹⁾
23A					1	1				D3535-23	* WEARSHOE ⁽¹⁾ (REPLACES D2656-23)
23B					1	1				D3536-23	* GASKET ⁽¹⁾
24A					1	1				D3535-39	* WEARSHOE ⁽¹⁾ (REPLACES D3287-1)
24B					1	1				D3536-39	* GASKET ⁽¹⁾
25A					1	1				D3535-35	* WEARSHOE ⁽¹⁾ (REPLACES D2656-35)
25B					1	1				D3536-35	* GASKET ⁽¹⁾
26A			8	8	78	78	8			AN3C4A	* BOLT ⁽¹⁾
26B			8	8	78	78	8			NAS1149C0332R	* WASHER ⁽¹⁾ (OR AN960C10L)
26C			8	8	78		8			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING
32A	1	1	1	1						D3456-1	WASHER
32B	2	2	2	2						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34			1	1	1					AN4C5A	BOLT
35			1	1	1					NAS1149C0463R	WASHER (OR AN960C416)
36			1	1	1					D3413-1	RING
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER

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